

JET BLACK
2780500
WATERBORNE ACRYLIC PAINT

Jet Black 2780500 is a multi-purpose, air dry, waterborne protective and decorative coating for interior parts. This product is suitable for interior parts made of steel, aluminum, zinc-based die castings, ABS, ABS/polycarbonate blends, and polyphenylene oxide - polystyrene plastics, pulp preform molded board, primed phenolic, and nylon.

Typical Properties:

Weight per gallon	8.60 - 9.0 lbs.
pH	8.4 - 8.7
Gloss @ 60 ⁰	4.0 - 5.0
Viscosity, seconds #4 Zahn Cup	35 - 40
Total Solids	30.0 - 32.0% by weight
Crypt	7 - 14

Application:

Jet Black 2780500 can be applied using conventional spray equipment to achieve a dry film build of .7 - 1.0 mils. This product can be air dried or baked at 180⁰ F to reduce dry time.