

**MEDIUM JET BLACK
 2780502
 WATERBORNE ACRYLIC PAINT**

Jet Black 2780502 is a multi-purpose, waterborne protective and decorative coating which provides good adhesion to metal, wood and plastics.. This product is suitable for parts made of steel, aluminum, zinc-based die castings, ABS, ABS/polycarbonate blends, and polyphenylene oxide - polystyrene plastics, pulp molded board, primed phenolic, and nylon substrates.

Typical Properties:

Weight per gallon	8.60 - 9.0 lbs.
pH	8.4 - 8.7
Gloss @ 60 ^o	30 - 50
Viscosity, seconds	
#2 Fisher	20 - 25
Total Solids	30.0 - 32.0% by weight

Performance Benefits:

- Offers good humidity and corrosion resistance
- Excellent flexibility, abrasion and mar resistance.

Humidity Resistance ASTM D 4585	Salt Spray CRS 2- 3 Mils DFT
Pass 120 hrs.	Pass 120 hrs.

Application:

Jet Black 2780501 can be applied using conventional spray equipment to achieve a dry film build of 1.0 - 2.0 mils. This product can be air dried or baked at 180^o F to reduce dry time. Minimum film forming temperature is 90F.