

**JET BLACK
2780500
WATERBORNE ACRYLIC PAINT**

Jet Black 2780500 is a multi-purpose, air dry, waterborne protective and decorative coating for interior parts. This product is suitable for interior parts made of steel, aluminum, zinc-based die castings, ABS, ABS/polycarbonate blends, and polyphenylene oxide - polystyrene plastics, pulp preform molded board, primed phenolic, and nylon.

Typical Properties:

| | |
|-----------------------------------|------------------------|
| Weight per gallon | 8.60 - 9.0 lbs. |
| pH | 8.4 - 8.7 |
| Gloss @ 60° | 4.0 - 5.0 |
| Viscosity, seconds #4 Zahn Cup | 35 - 40 |
| Total Solids | 30.0 - 32.0% by weight |
| Crypt | 7 - 14 |

Application:

Jet Black 2780500 can be applied using conventional spray equipment to achieve a dry film build of .7 - 1.0 mils. This product can be air dried or baked at 180° F to reduce dry time.



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