

**MEDIUM JET BLACK
2780502
WATERBORNE ACRYLIC PAINT**

Jet Black 2780502 is a multi-purpose, waterborne protective and decorative coating which provides good adhesion to metal, wood and plastics.. This product is suitable for parts made of steel, aluminum, zinc-based die castings, ABS, ABS/polycarbonate blends, and polyphenylene oxide - polystyrene plastics, pulp molded board, primed phenolic, and nylon substrates.

Typical Properties:

Weight per gallon	8.60 - 9.0 lbs.
pH	8.4 - 8.7
Gloss @ 60°	30 - 50
Viscosity, seconds	
#2 Fisher	20 - 25
Total Solids	30.0 - 32.0% by weight

Performance Benefits:

- Offers good humidity and corrosion resistance
- Excellent flexibility, abrasion and mar resistance.

Humidity Resistance ASTM D 4585	Salt Spray CRS 2- 3 Mils DFT
Pass 120 hrs.	Pass 120 hrs.

Application:

Jet Black 2780501 can be applied using conventional spray equipment to achieve a dry film build of 1.0 - 2.0 mils. This product can be air dried or baked at 180° F to reduce dry time. Minimum film forming temperature is 90F.



Nonwarranty - The information and recommendations made herein are based on our own research and / or the research of others and are believed to be accurate. However, nothing herein is to be taken as a warranty, expressed or implied, regarding the accuracy of the information or the use of our products. Purchasers should make their own tests to determine the suitability of such products for their practical purposes. Nothing contained herein shall be construed to be a recommendation to user or as a license to operate under or to infringe any existing patents.